

Premium Thread Licenses

VAM	Tenaris	API
VAM 21	3SB (Casing & Tubing Sizes)	Full range of REG
VAM 21 HT	3SB SL	Full range of I.F
VAM Top	Blue®	Full range of N.C
VAM Top HC	ER™	Full range of F.H
VAM Top HT	HW SL	EUE
Dino VAM	MS XT/XC	NUE
VAM FJL	MS28 XT/XC	LTC
VAM & Derivative	MS28	STC
VAM Ace	MS	BTC - Buttress
VAM HW	MS SR	
VAM HW ST	NEW 3SB	
VAM SL	NEW HW SL	
	ST/STL	

Atlas Bradford	Other
TC-II	NSCC
FL4S	NSCT
	ACME/STUB ACME
Our torque machine is calibrated up to 60,000 lbs/ft.	



Please see overleaf for further details of our equipment capabilities.

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3 x Hankook Protec 9NC CNC lathes -

one with a 3 metre long bed and two with a 4 metre bed both with a 9¾" hollow spindle. These machines handle most accessories and pup joints up to 20 ft long, maximum o/d 7⅝".

2 x Mori Seiki SL8 CNC lathes -

slant turn hollow spindles both of which have a 14½" spindle bore. One of these machines is located in the pipe shop and will handle range 3 casing and pup joints up to 13⅝" o/d. The other is currently under refurbishment.

Tuscan Turret -

LS1000 x 1400 with a 16" hollow spindle. Used for pipe up to 14" range 3, pup joints etc.

Torque machine -

This AMC RT 17:60 will comfortably handle range 3 casing and pup joints up to 16". It is fully computerised and calibrated up to 60,000 lbs/ft.

Swaging capacity/ Stress relieving

We have recently taken re-possession of a Cirmaq 250 swaging machine which will swage all the common sizes from 4½" through to 1⅝". An induction stress-relieving unit is used in tandem with the swager; the induction process will greatly speed up the stress-relieving process. Kerloch Oil Tools also has a small portable swager for sizes from 2⅜" through to 4½".

Sawing

Our power band saw is suitable for material up to 20" and has a rack system outside with drive rollers for in-feeding pipe and bars.

Yard

In our yard we have approximately 10,250sq ft of storage space which consists of various pipe stows and pup joint storage area.

Phosphate capability

Our pipe shop has a zinc phosphating bath and manganese phosphating bath for coating the threads on pipe and accessories. The zinc bath uses a spray method; components have to be dipped for the manganese bath. To complement this facility we have set up a lab to ensure the coating meets our licensors' specifications (VMOG, Tenaris, etc.).